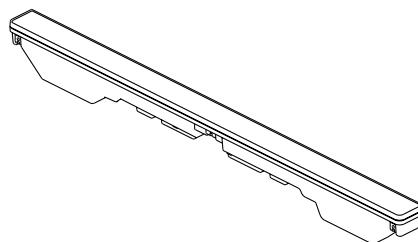


Service Manual



PDP-S40U

ORDER NO.
RRV3398

SPEAKER SYSTEM

PDP-S40U **XTW/UC**



This service manual is intended for qualified service technicians; it is not meant for the casual do-it-yourselfer. Qualified technicians have the necessary test equipment and tools, and have been trained to properly and safely repair complex products such as those covered by this manual.

Improperly performed repairs can adversely affect the safety and reliability of the product and may void the warranty. If you are not qualified to perform the repair of this product properly and safely, you should not risk trying to do so and refer the repair to a qualified service technician.

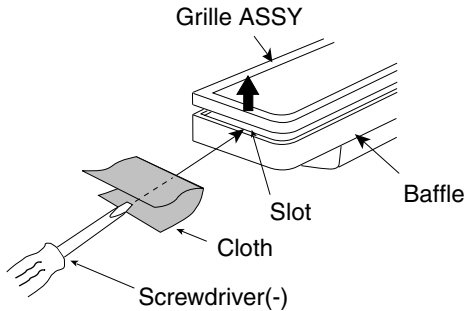
WARNING

This product contains lead in solder and certain electrical parts contain chemicals which are known to the state of California to cause cancer, birth defects or other reproductive harm.

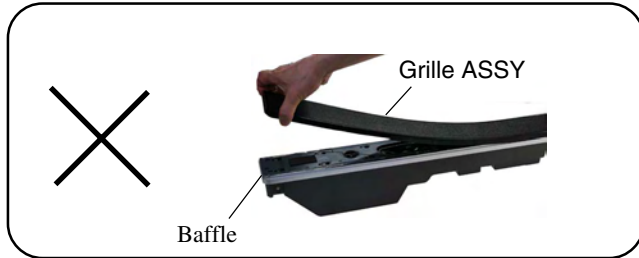
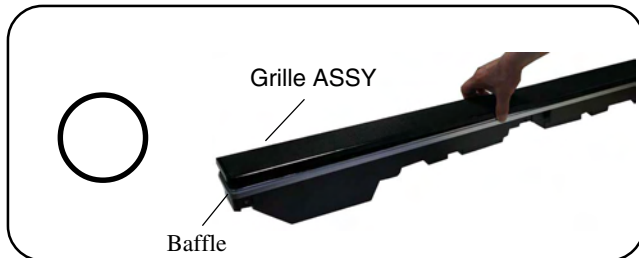
Health & Safety Code Section 25249.6 – Proposition 65

1.REASSEMBLY AND DISASSEMBLY PRECAUTIONS

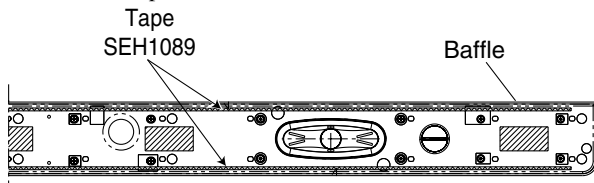
- The grille ASSY is attached to the baffle by its bosses and double-sided self-adhesive tape.
To detach it, first remove the packing on the top of the unit. Then pry it open little by little by inserting a flat blade screwdriver (covered with a cloth) into the slot between the grille ASSY and the baffle.



*Be careful not to damage the grille ASSY by bending too much.



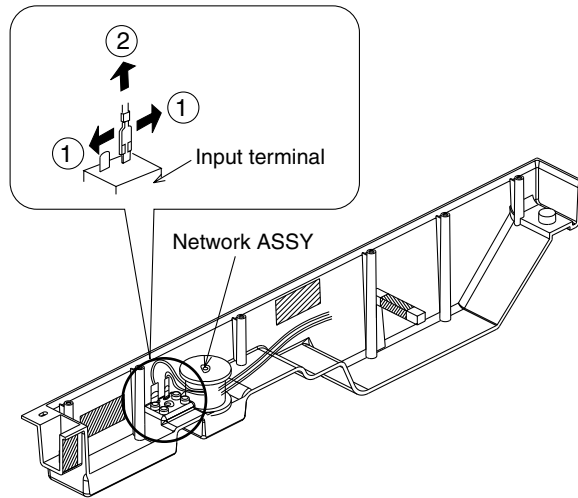
To re-attach it, press it to the baffle using new double-sided self-adhesive tape.




Then, attach new packing on the top of the unit.



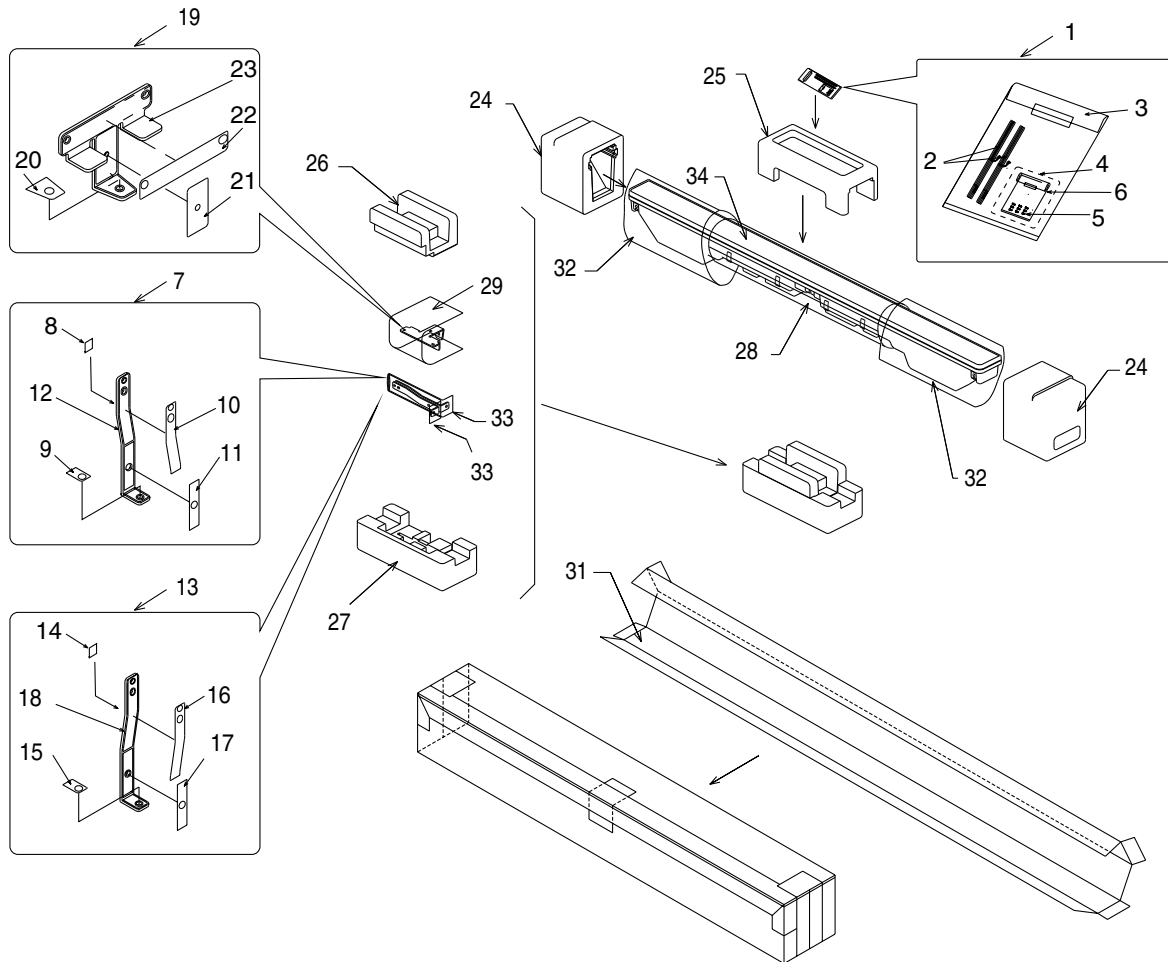
- The woofer is attached to the baffle by 4 internal screws.
To detach it, unfasten the 6 screws on the back of cabinet C. Then, unfasten the 12 screws on the front of cabinet L. Do the same for cabinet R.
When attaching, the plus terminal should be facing inward.
- The tweeter is attached to the baffle by 2 internal screws.
To detach it, unfasten the 6 screws on the back of cabinet C. Then, unfasten the 12 screws on the front of cabinet L. Do the same for cabinet R.
When attaching, the plus terminal should be facing upward.
- It is hard-wired between the input terminal and the network ASSY. When detaching the Network ASSY, swing to pull it out.



2.EXPLODED VIEW

NOTES: ●Parts marked by "NSP" are generally unavailable because they are not in our Master Spare Parts List.
●The  mark found on some component parts indicates the importance of the safety factor of the part.
Therefore, when replacing, be sure to use parts of identical designation.

2.1 PACKING



PACKING PARTS LIST

Mark	No.	Description	Part No.	Mark	No.	Description	Part No.
NSP	1	Accessory Set	SME3695	19	Bracket ASSY(C)	SXG1109	
	2	Speaker Wire	SDS1191	20	Gasket	SED1140	
	3	Polyethylene Bag S1	SHL1439	21	Gasket	SED1141	
NSP	4	Screws Set	SME3696	22	Gasket	SED1142	
	5	Screw	BMZ50P100FTB	NSP 23	Bracket C	SNA1467	
	6	Polyethylene Bag S0	SHL1438				
	7	Bracket Assy(L)	SXG1107	24	Form Pad(Side)	SHA2544	
NSP	8	Label(L)	SAK1024	25	Form Pad(C-T)	SHA2545	
	9	Gasket	SED1136	26	Form Pad(C-M)	SHA2546	
	10	Gasket(L)	SED1137	27	Form Pad(C-B)	SHA2547	
	11	Gasket	SED1138	28	Protection Sheet S3	SHC1846	
NSP	12	Bracket L	SNA1465	29	Protection Sheet S1	SHC1847	
	13	Bracket ASSY(R)	SXG1108	30	•••••		
NSP	14	Label(R)	SAK1025	31	Packing Case	SHG2755	
	15	Gasket	SED1136	32	Packing Bag S2	SHL1450	
	16	Gasket	SED1138	33	Polyethylene Bag S0	SHL1451	
	17	Gasket(R)	SED1139	NSP 34	CS ASSY	SMW1945	
NSP	18	Bracket R	SNA1466	NSP	Label Serial	SRW1112	

2.2 CS ASSY

A

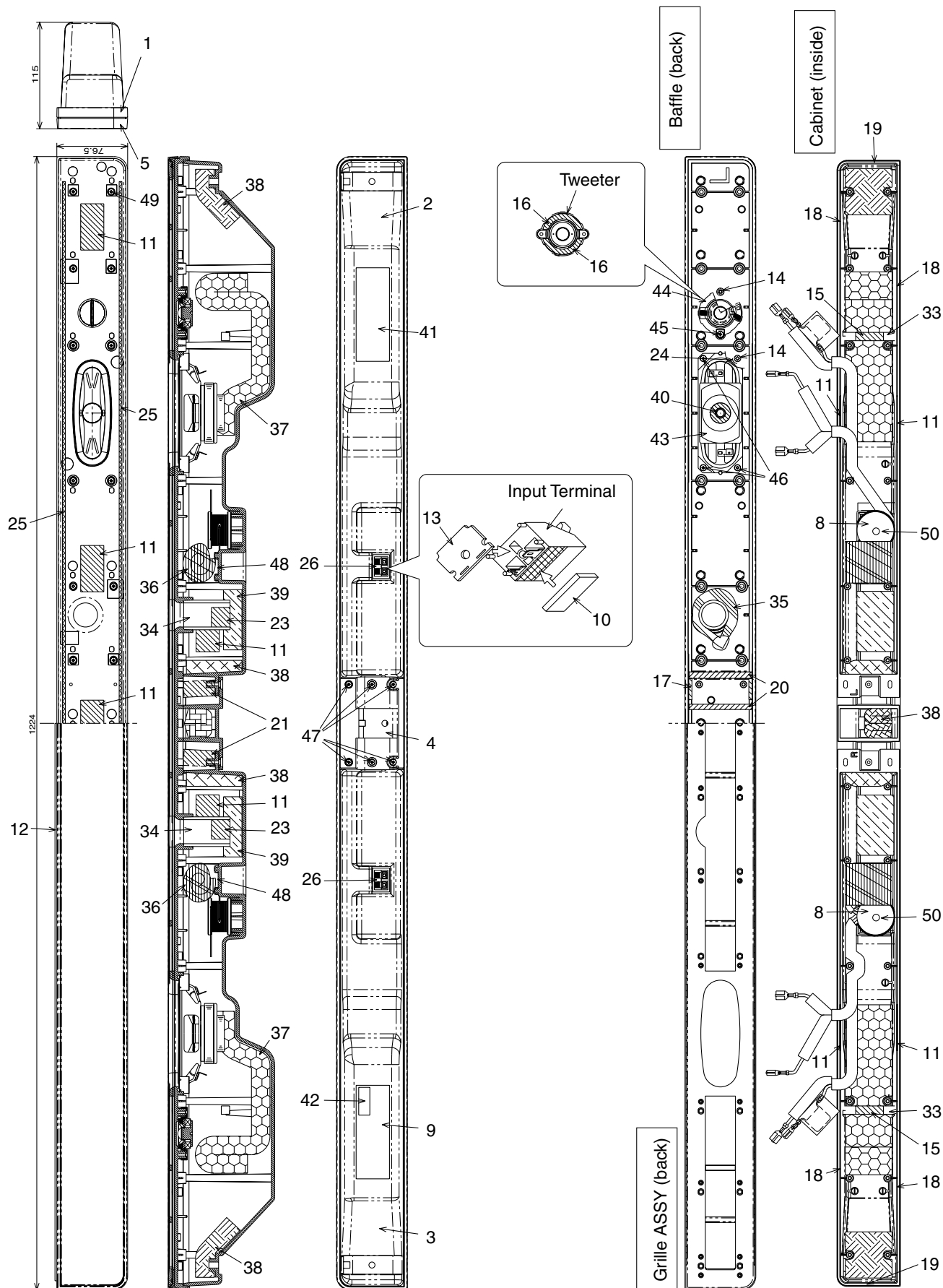
B

C

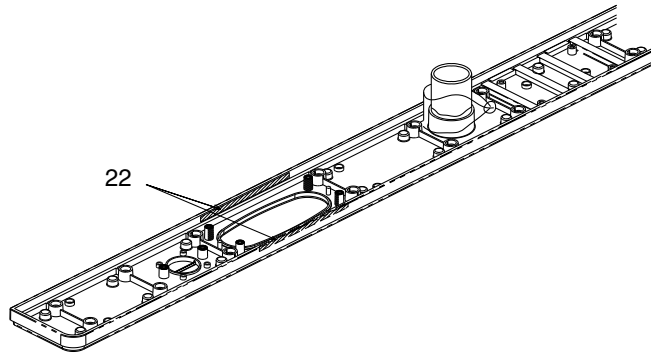
D

E

F



●BAFFLE



CS ASSY PARTS LIST

Mark	No.	Description	Part No.	Mark	No.	Description	Part No.
NSP	1	Baffle	SNK2932	NSP	21	Gasket	SEC2093
NSP	2	Cabinet ASSY L	SXG1110	NSP	22	Gasket	SEC2094
NSP		└ Insert Nut M5	SBN1062	NSP	23	Felt	SED1127
NSP		└ Cabinet L	SNK2933	NSP	24	Felt	SED1130
NSP	3	Cabinet ASSY R	SXG1111		25	Tape	SEH1089
NSP		└ Insert Nut M5	SBN1062		26	Input Terminal	SKX1098
NSP		└ Cabinet R	SNK2934	NSP		└ Spring	SBH1003
NSP	4	Cabinet Assy C	SXG1112	NSP		└ Terminal	SKF1064
NSP		└ Insert Nut M5	SBN1062	NSP		└ Terminal	SKF1065
NSP		└ Cabinet C	SNK2935	NSP		└ Case	SNK2909
	5	Grille ASSY	SMG1878	NSP		└ Lever (Black)	SNK2910
NSP		└ Grille Cloth	SAS1618	NSP		└ Lever (Red)	SNK2911
NSP		└ Gasket	SEC2090		27	
NSP		└ Gasket	SEC2091		28	
NSP		└ Felt	SED1134		29	
					30	
NSP		└ Tape	SEH1089		31	
NSP		└ Tape	SEH1090		32	
NSP		└ Grille Frame	SMH1115	NSP	33	MDF Bar	SLX1165
NSP		└ Cosmetic Frame	SNK2936	NSP	34	Paper Tube 26	SMR1403
	6		NSP	35	Acoustic Absorbent	SMT1331
	7		NSP	36	Acoustic Absorbent	SMT1333
	8	Network ASSY	SWN1779	NSP	37	Acoustic Absorbent	SMT1334
NSP	9	Model Label	SAN3878	NSP	38	Acoustic Absorbent	SMT1335
NSP	10	Gasket	SEB1299	NSP	39	Acoustic Absorbent	SMT1336
				NSP	40	Acoustic Absorbent	SMV2230
NSP	11	Gasket	SEB1300	NSP	41	Caution Label	SRR1021
	12	Gasket	SEC2073	NSP	42	Label Serial	SRW1111
NSP	13	Gasket	SEC2074		43	Speaker	H132DC65-51F
	14	Gasket	SEC2076		44	Speaker	FK26AP32-55L
NSP	15	Gasket	SEC2078		45	Screw	BPZ30P080FTC
	16	Gasket	SEC2083		46	Screw	BPZ35P080FTC
NSP	17	Gasket	SEC2085		47	Screw	BPZ35P120FTB
NSP	18	Gasket	SEC2086		48	Screw	BPZ35P120FTC
NSP	19	Gasket	SEC2087		49	Screw	BPZ35P140FTC
NSP	20	Gasket	SEC2092		50	Screw	BPZ40P350FTC

3.SCHEMATIC DIAGRAM

Network ASSY (SWN1779)

